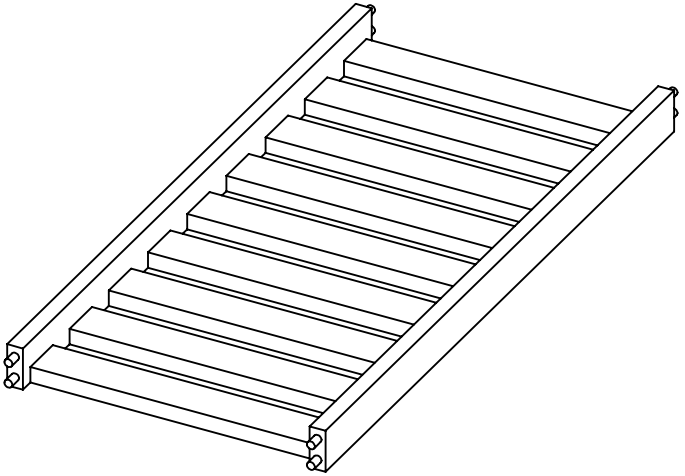
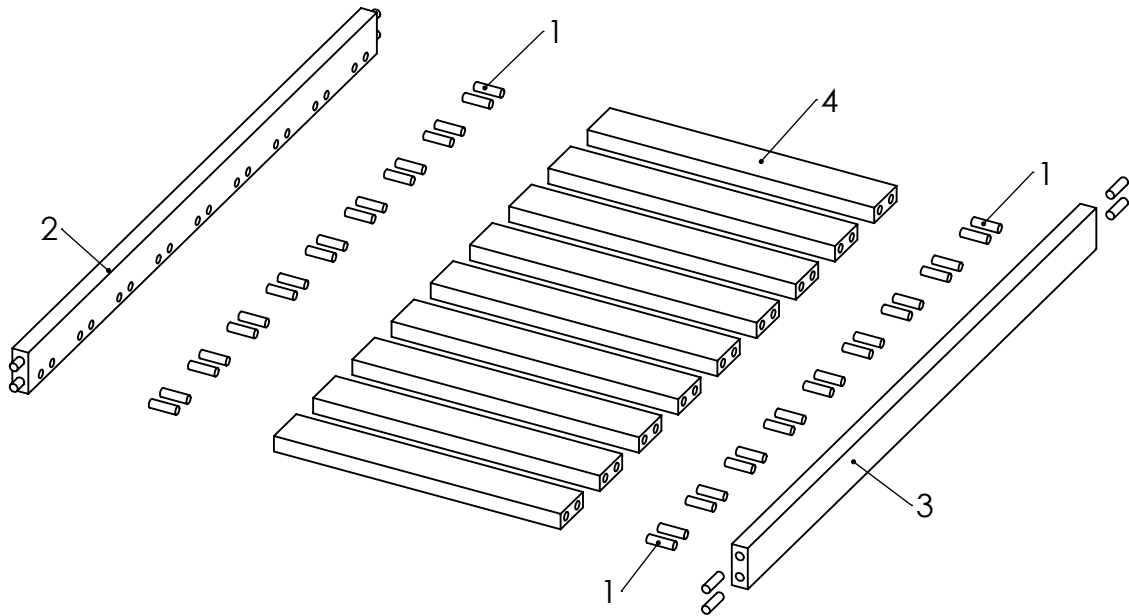


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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN	GP	11-14-2010	TITLE: Cart Assembly
		TOLERANCES:	CHECKED			
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A cart_assembly A
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE:
		MATERIAL				WEIGHT:
		PINE				SHEET 1 OF 10
		FINISH				
		SAND SMOOTH				
NEXT ASSY	USED ON	APPLICATION		DO NOT SCALE DRAWING		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	assembly_pin	Assembly pin, Pine, 3/8" x 1-1/4"	44
2	long_shelf_end	Long Shelf End, Pine, 2" x 31-1/8" x 3/4"	1
3	long_shelf_end_2	Long Shelf End, Pine, 2" x 31-1/8" x 3/4"	1
4	shelf_slats	Short Shelf End, Pine, 11" x 2" x 3/4"	9



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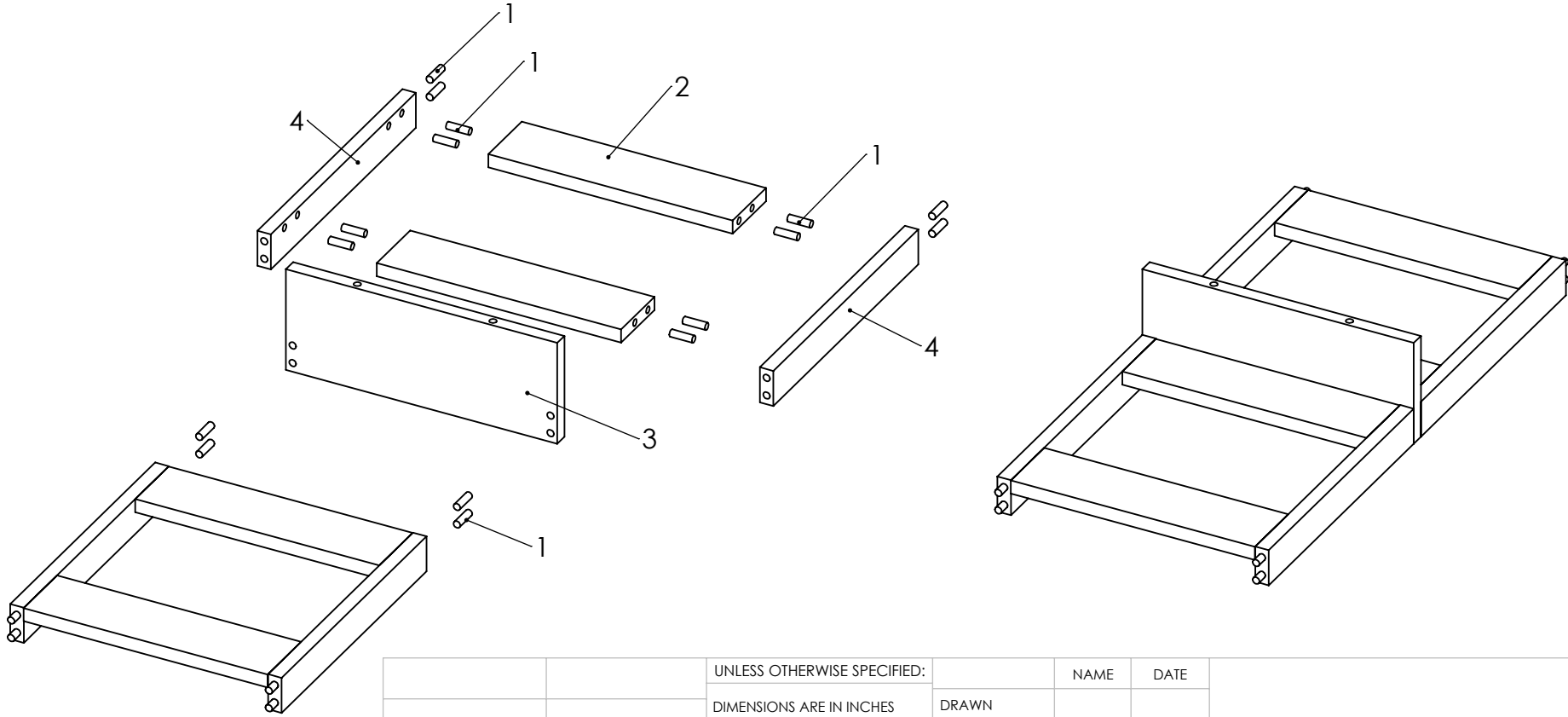
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
NEXT ASSY	USED ON	FINISH			
APPLICATION		DO NOT SCALE DRAWING			

TITLE: **Steps 1 & 2, Shelves**

SIZE **A** DWG. NO. cart_assembly REV

SCALE: WEIGHT: SHEET 2 OF 10

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	assembly_pin	Assembly pin, Pine, 3/8" x 1-1/4"	28
2	bottom_support	Bottom Support, Pine, 13-1/2" x 3-1/2" x 3/4"	4
3	middle_support	Middle Support, Pine, 15", 5-3/4" x 3/4"	1
4	mull	Mull, Pine, 2" x 15-3/16" x 3/4"	4



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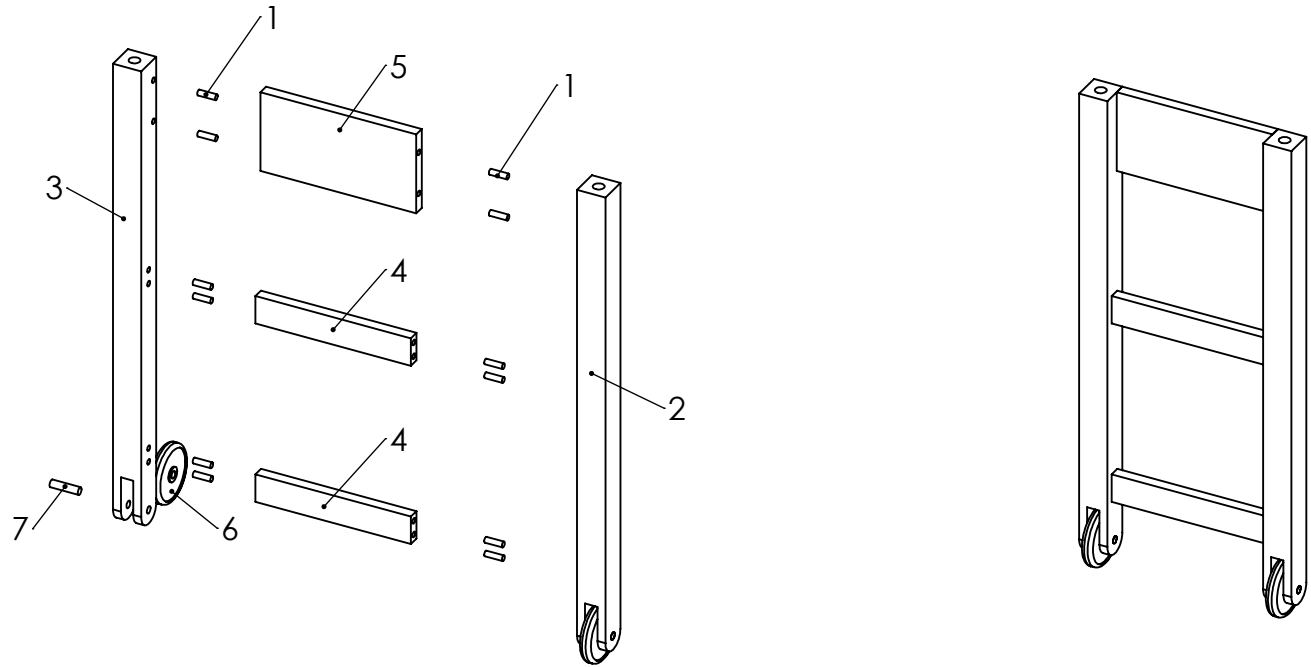
		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	
		TOLERANCES:	CHECKED	
		FRACTIONAL ±	ENG APPR.	
		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
NEXT ASSY	USED ON	FINISH		
APPLICATION		DO NOT SCALE DRAWING		

TITLE: **Step 3, Drawer Support**

SIZE **A** DWG. NO. cart_assembly REV

SCALE: WEIGHT: SHEET 3 OF 10

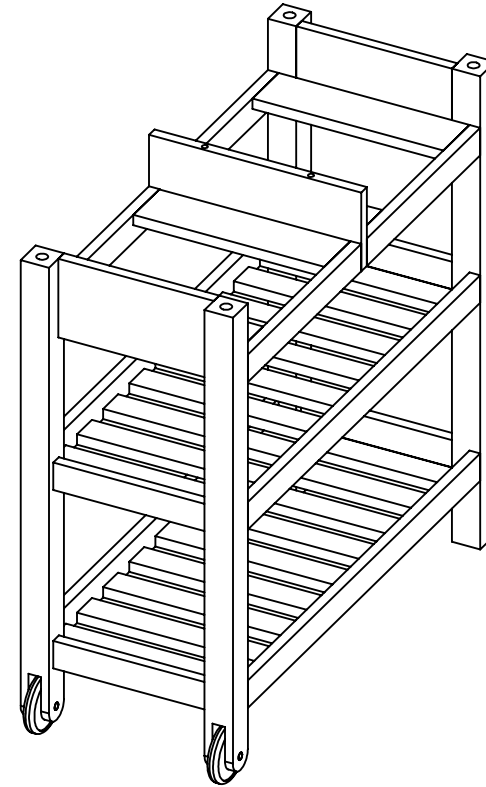
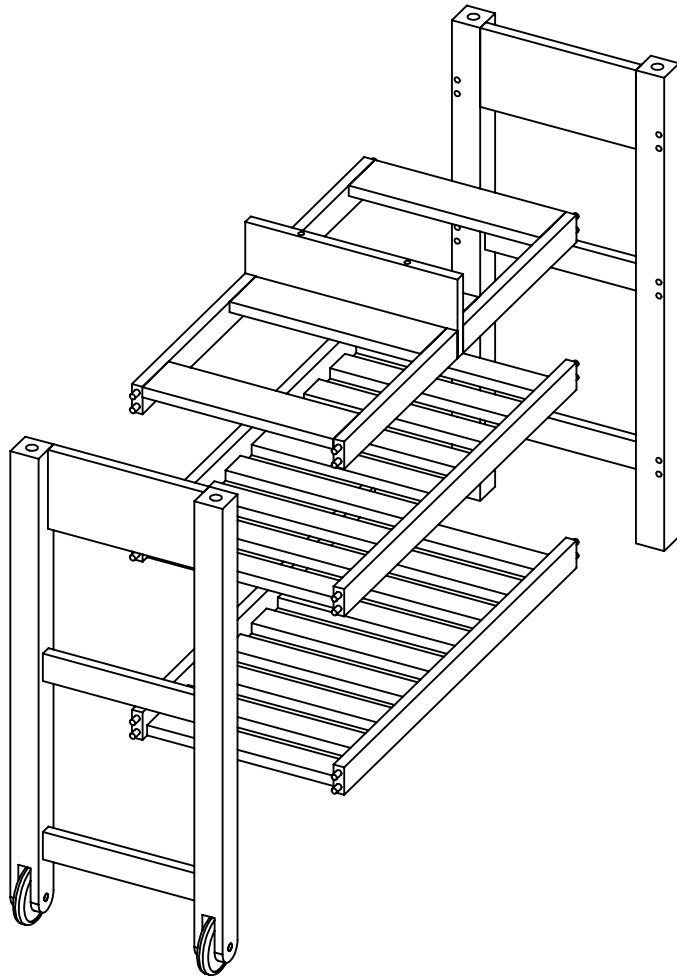
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	assembly_pin	Assembly pin, Pine, 3/8" x 1-1/4"	12
2	leg_1_wheel	Wheel Leg #1, Pine, 2" x 2" x 33-1/2"	1
3	leg_2_wheel	Wheel Leg #2, Pine, 2" x 2" x 33-1/2"	1
4	short_shelf_end	Short Shelf End, Pine, 11" x 2" x 3/4"	2
5	side_support	Side Support, Pine, 11" x 5-3/4" x 3/4"	1
6	wheel	Wheel, Pine, 3" x 3/4"	2
7	wheel_pin	Wheel Pin, Pine, 1/2" x 2"	2



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		

TITLE: Step 4, Wheel End		
SIZE A	DWG. NO. cart_assembly	REV
SCALE:	WEIGHT:	SHEET 4 OF 10



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: <h1>Step 6</h1>
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
		FINISH	MFG APPR.		
NEXT ASSY	USED ON		Q.A.		
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:		SIZE A DWG. NO. cart_assembly REV
					SCALE: WEIGHT: SHEET 6 OF 10

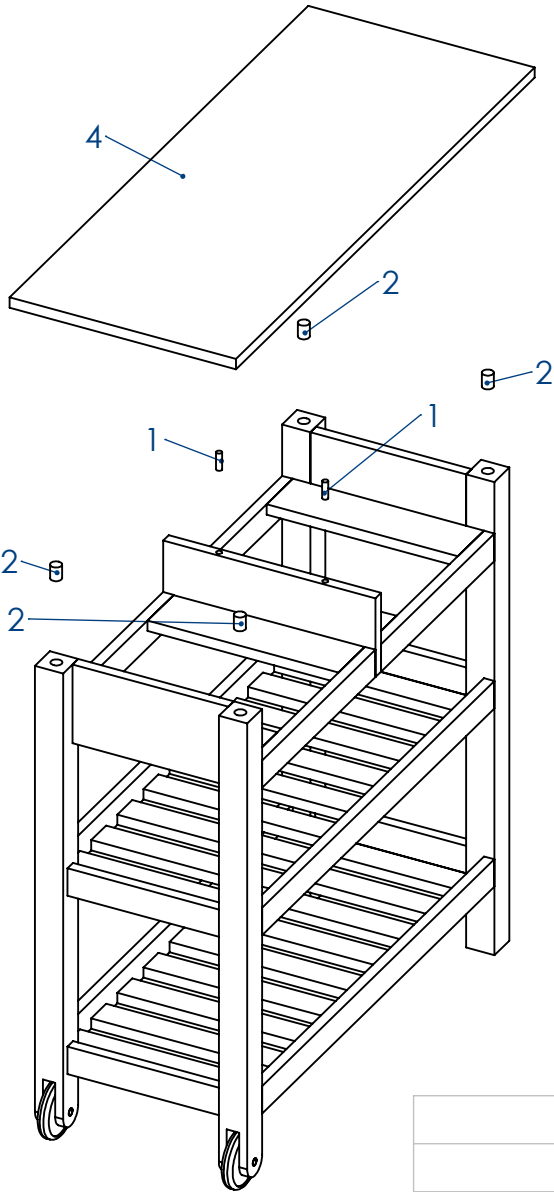
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4

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2

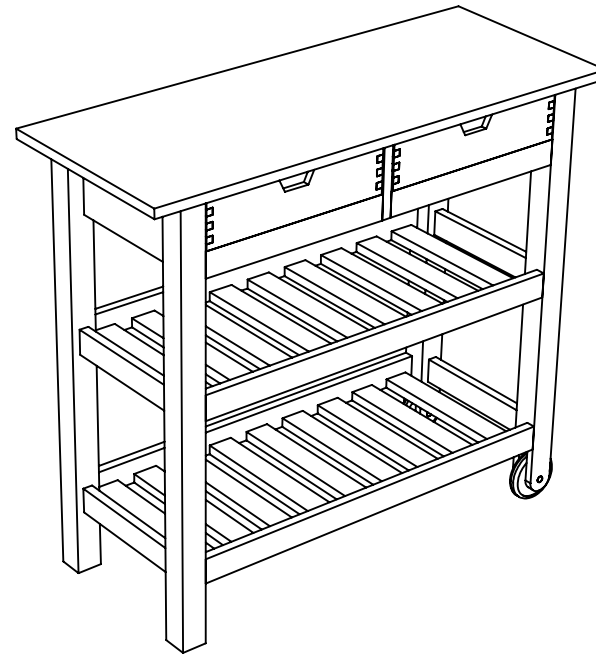
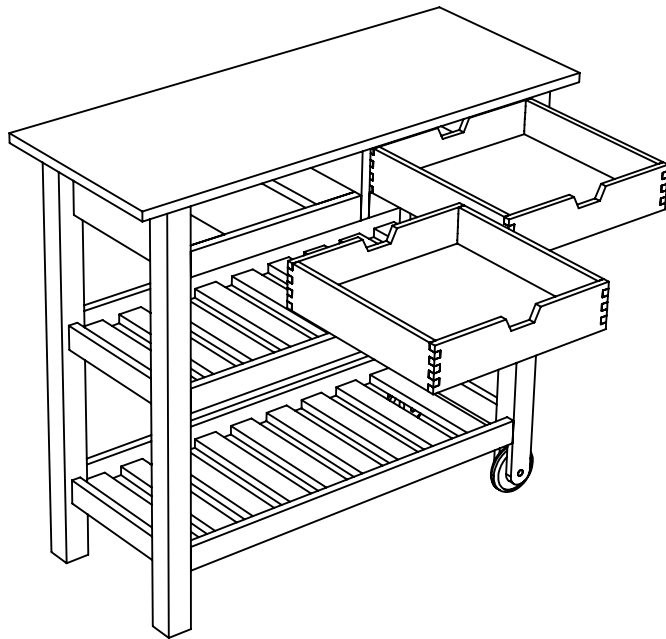
1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	assembly_pin	Assembly pin, Pine, 3/8" x 1-1/4"	142
2	assembly_pin_large	Assembly pin, Pine, 3/8" x 1-1/4"	4
3	bottom_support	Bottom Support, Pine, 13-1/2" x 3-1/2" x 3/4"	4
4	cart_top	Cart Top, Pine, 40" x 17" x 1-1/2"	1
5	leg_1	Leg #1, Pine, 2" x 2" x 34-1/2"	1
6	leg_1_wheel	Wheel Leg #1, Pine, 2" x 2" x 33-1/2"	1
7	leg_2	Leg #2, Pine, 2" x 2" x 34-1/2"	1
8	leg_2_wheel	Wheel Leg #2, Pine, 2" x 2" x 33-1/2"	1
9	long_shelf_end	Long Shelf End, Pine, 2" x 31-1/8" x 3/4"	2
10	long_shelf_end_2	Long Shelf End, Pine, 2" x 31-1/8" x 3/4"	2
11	middle_support	Middle Support, Pine, 15", 5-3/4" x 3/4"	1
12	mull	Mull, Pine, 2" x 15-3/16" x 3/4"	4
13	shelf_slats	Shelf Slats, Pine, 11" x 2" x 3/4"	18
14	short_shelf_end	Short Shelf End, Pine, 11" x 2" x 3/4"	4
15	side_support	Side Support, Pine, 11" x 5-3/4" x 3/4"	2
16	wheel	Wheel, Pine, 3" x 3/4"	2
17	wheel_pin	Wheel Pin, Pine, 1/2" x 2"	2

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: <h1>Step 7</h1>
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED		
		MATERIAL	ENG APPR.		
NEXT ASSY	USED ON	FINISH	MFG APPR.		SIZE DWG. NO. REV A cart_assembly
APPLICATION		DO NOT SCALE DRAWING	Q.A.		
			COMMENTS:		SCALE: 1:12 WEIGHT: SHEET 7 OF 10



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <h1>Step 8, Drawers</h1>
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES: FRACTIONAL ±	CHECKED			
		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			
		THREE PLACE DECIMAL ±	Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			
		MATERIAL				SIZE DWG. NO. REV
		FINISH				A cart_assembly
NEXT ASSY	USED ON					SCALE: 1:12 WEIGHT: SHEET 8 OF 10
APPLICATION		DO NOT SCALE DRAWING				

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN			TITLE: <h1>Render</h1>
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			
		MATERIAL	ENG APPR.			
		FINISH	MFG APPR.			
NEXT ASSY	USED ON		Q.A.			SIZE DWG. NO. REV
		DO NOT SCALE DRAWING	COMMENTS:			A cart_assembly
APPLICATION						SCALE: 1:12 WEIGHT: SHEET 9 OF 10

5

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1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	assembly_pin	Assembly pin, Pine, 3/8" x 1-1/4"	142
2	assembly_pin_large	Assembly pin, Pine, 3/8" x 1-1/4"	4
3	bottom_support	Bottom Support, Pine, 13-1/2" x 3-1/2" x 3/4"	4
4	cart_top	Cart Top, Pine, 40" x 17" x 1-1/2"	1
5	drawer_bottom	Drawer Bottom, Pine, 14-1/2" x 14-1/2" x 1/4"	2
6	drawer_front	Drawer Front, Pine, 15" x 3-1/2" x 1/2"	4
7	drawer_side	Drawer Side, Pine, 15" x 3-1/2" x 1/2"	4
8	leg_1	Leg #1, Pine, 2" x 2" x 34-1/2"	1
9	leg_1_wheel	Wheel Leg #1, Pine, 2" x 2" x 33-1/2"	1
10	leg_2	Leg #2, Pine, 2" x 2" x 34-1/2"	1
11	leg_2_wheel	Wheel Leg #2, Pine, 2" x 2" x 33-1/2"	1
12	long_shelf_end	Long Shelf End, Pine, 2" x 31-1/8" x 3/4"	2
13	long_shelf_end_2	Long Shelf End, Pine, 2" x 31-1/8" x 3/4"	2
14	middle_support	Middle Support, Pine, 15", 5-3/4" x 3/4"	1
15	mull	Mull, Pine, 2" x 15-3/16" x 3/4"	4
16	shelf_slat	Short Shelf End, Pine, 11" x 2" x 3/4"	18
17	short_shelf_end	Short Shelf End, Pine, 11" x 2" x 3/4"	4
18	side_support	Side Support, Pine, 11" x 5-3/4" x 3/4"	2
19	wheel	Wheel, Pine, 3" x 3/4"	2
20	wheel_pin	Wheel Pin, Pine, 1/2" x 2"	2



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				DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN				
				INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED			<p>SIZE A DWG. NO. cart_assembly REV</p>	
				MATERIAL	ENG APPR.				
				FINISH	MFG APPR.			<p>SCALE: WEIGHT: SHEET 10 OF 10</p>	
		NEXT ASSY	USED ON		Q.A.				
		APPLICATION		DO NOT SCALE DRAWING	COMMENTS:				