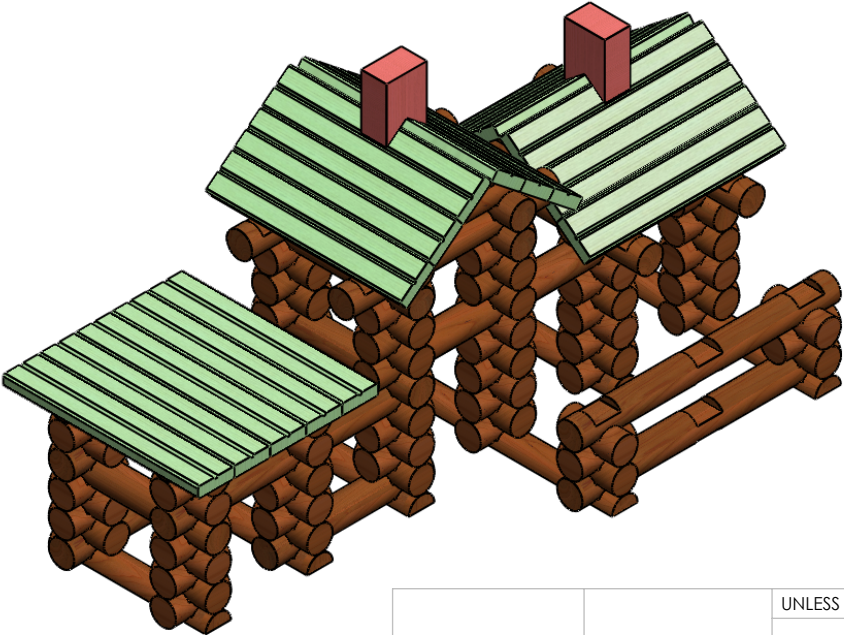
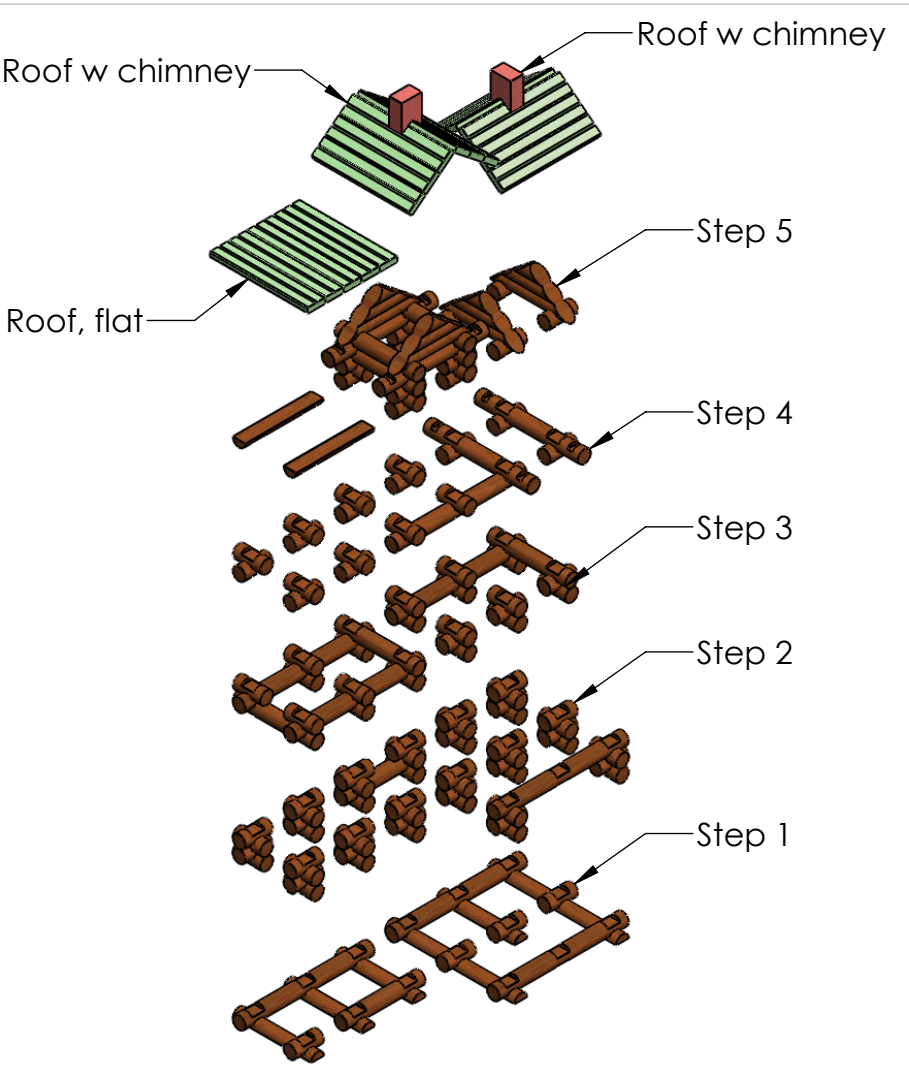


ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	tumble_tree_timbers_1	Step 1	1
2	tumble_tree_timbers_2	Step 2	1
3	tumble_tree_timbers_3	Step 3	1
4	tumble_tree_timbers_4	Step 4	1
5	tumble_tree_timbers_5	Step 5	1
6	tumble_tree_timbers_6	Roof w chimney	2
7	tumble_tree_timbers_7	Roof, flat	1

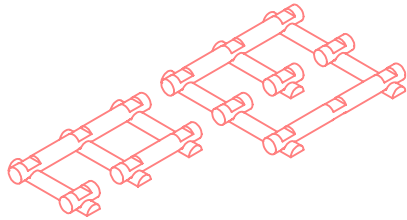


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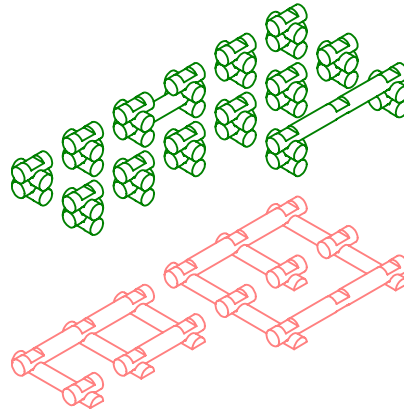
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <b>Tumble Tree Timbers Assembly</b>	
		DIMENSIONS ARE IN INCHES	DRAWN	GP	6nov2010		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ±    BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:			<b>A</b>	tumble_tree_timbers
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:8	WEIGHT:
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON						
APPLICATION		DO NOT SCALE DRAWING					

REV  
**0**

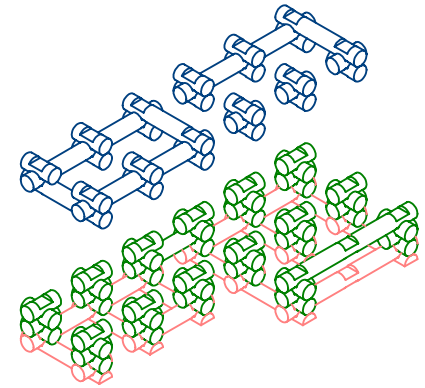
SHEET 1 OF 11



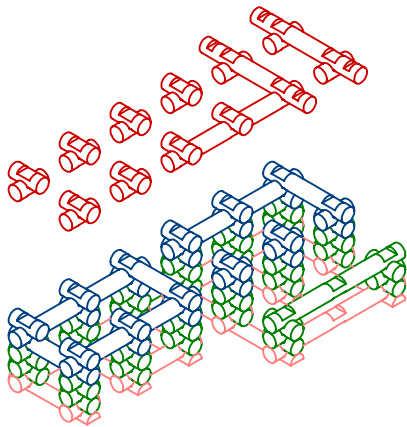
STEP 1



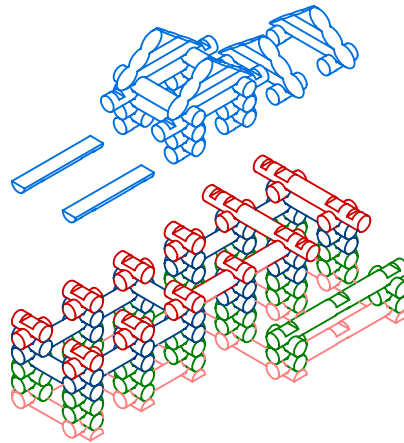
STEP 2



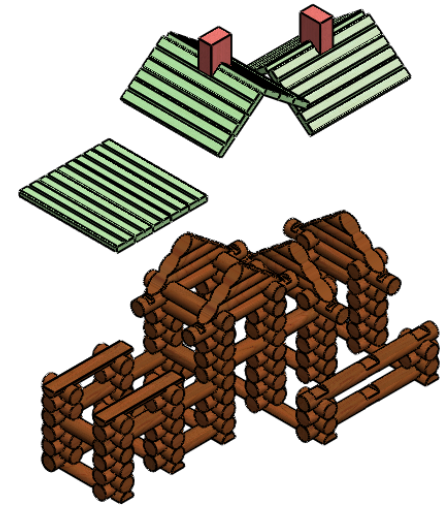
STEP 3



STEP 4



STEP 5

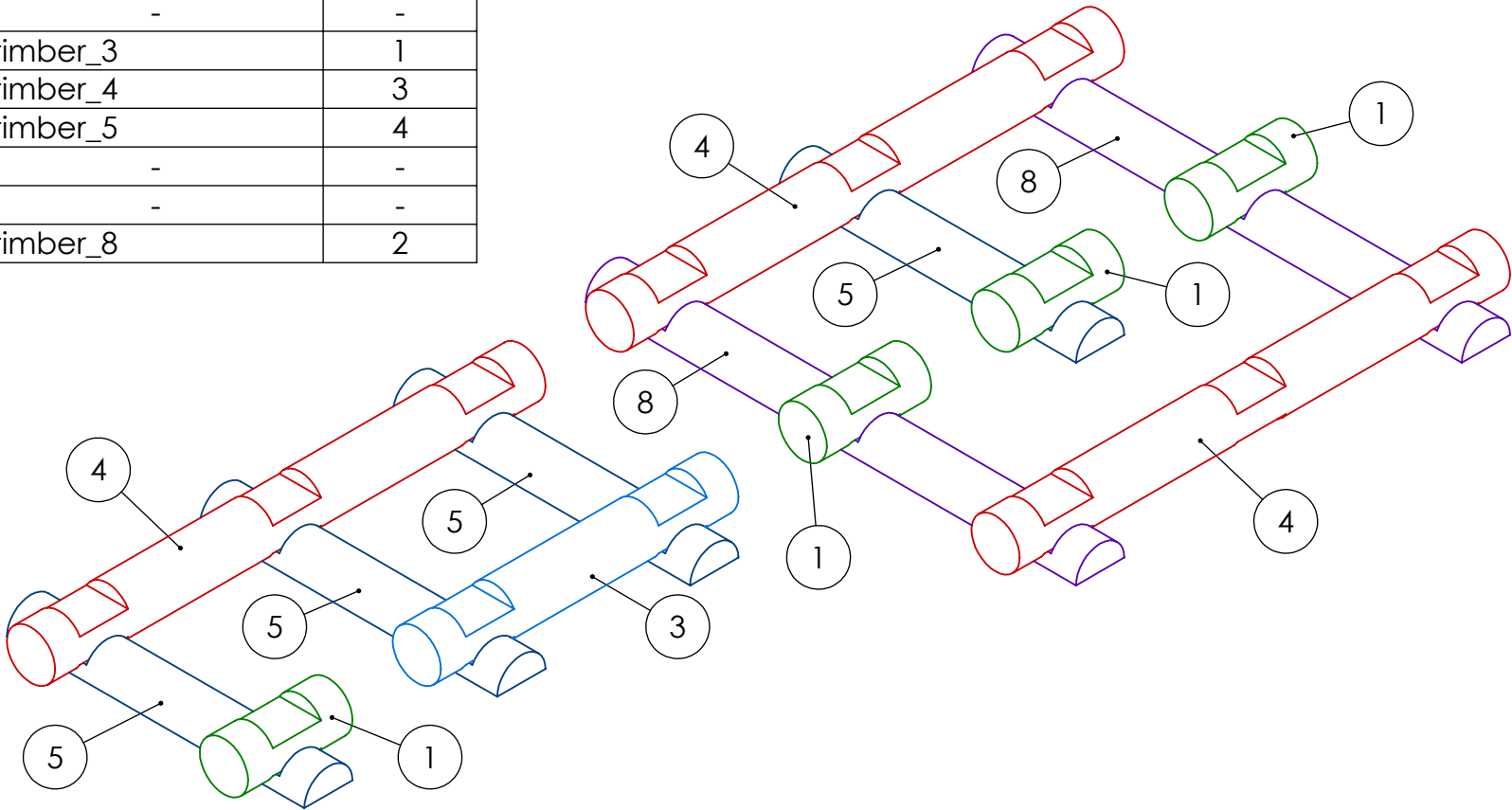


STEP 6

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <b>ASSEMBLY STEPS</b>	
		DIMENSIONS ARE IN INCHES	DRAWN	GP	6nov2010		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	COMMENTS:			SIZE	DWG. NO.
		THREE PLACE DECIMAL ±				<b>A</b>	<b>N/A</b>
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:8	WEIGHT:
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING				

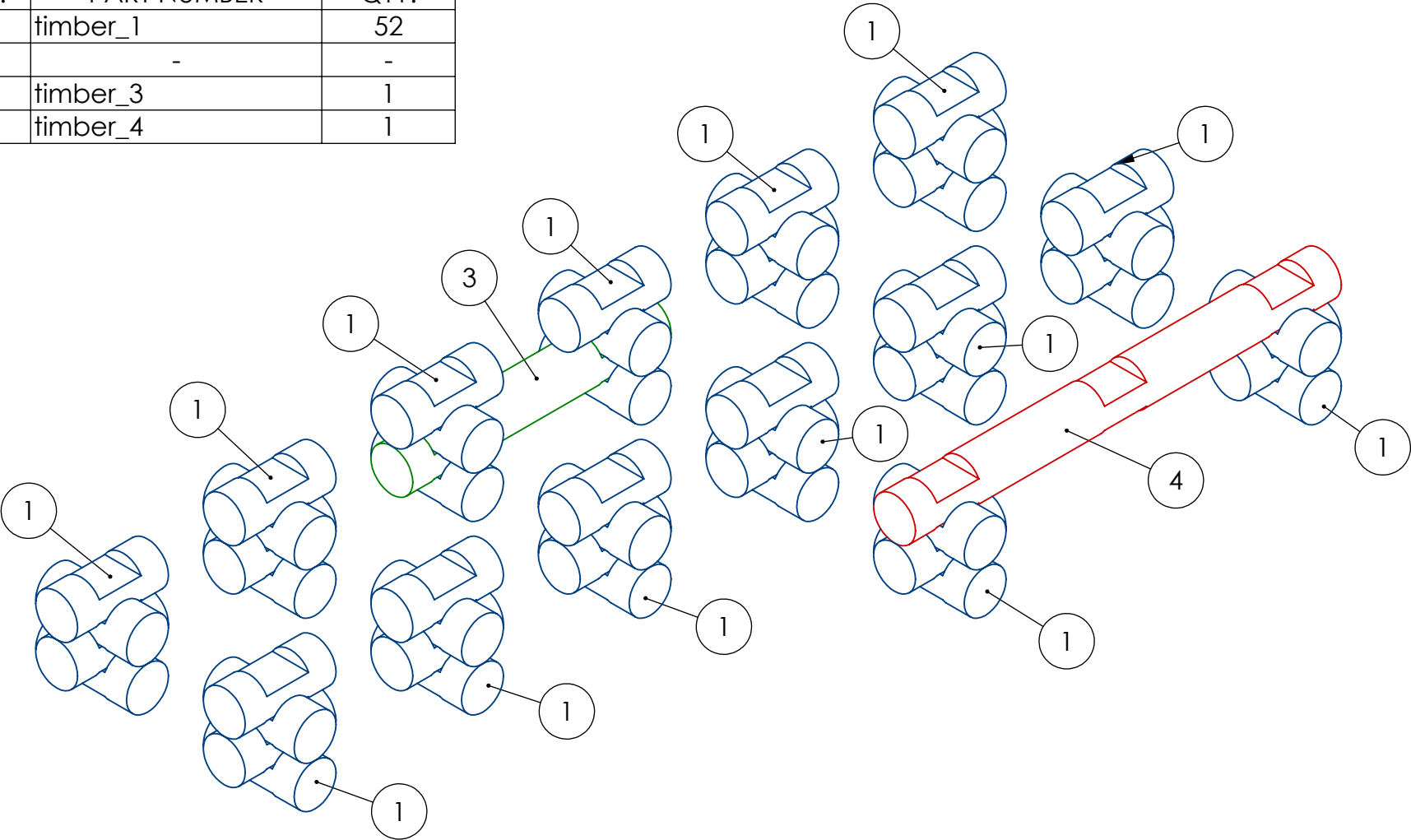
ITEM NO.	PART NUMBER	QTY.
1	timber_1	4
2	-	-
3	timber_3	1
4	timber_4	3
5	timber_5	4
6	-	-
7	-	-
8	timber_8	2



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <h1>Step 1</h1>	
		DIMENSIONS ARE IN INCHES	DRAWN	GP	6nov2010		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ±    BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:			<b>A</b>	tumble_tree_timbers_1
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:8	WEIGHT:
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON	DO NOT SCALE DRAWING					
APPLICATION							

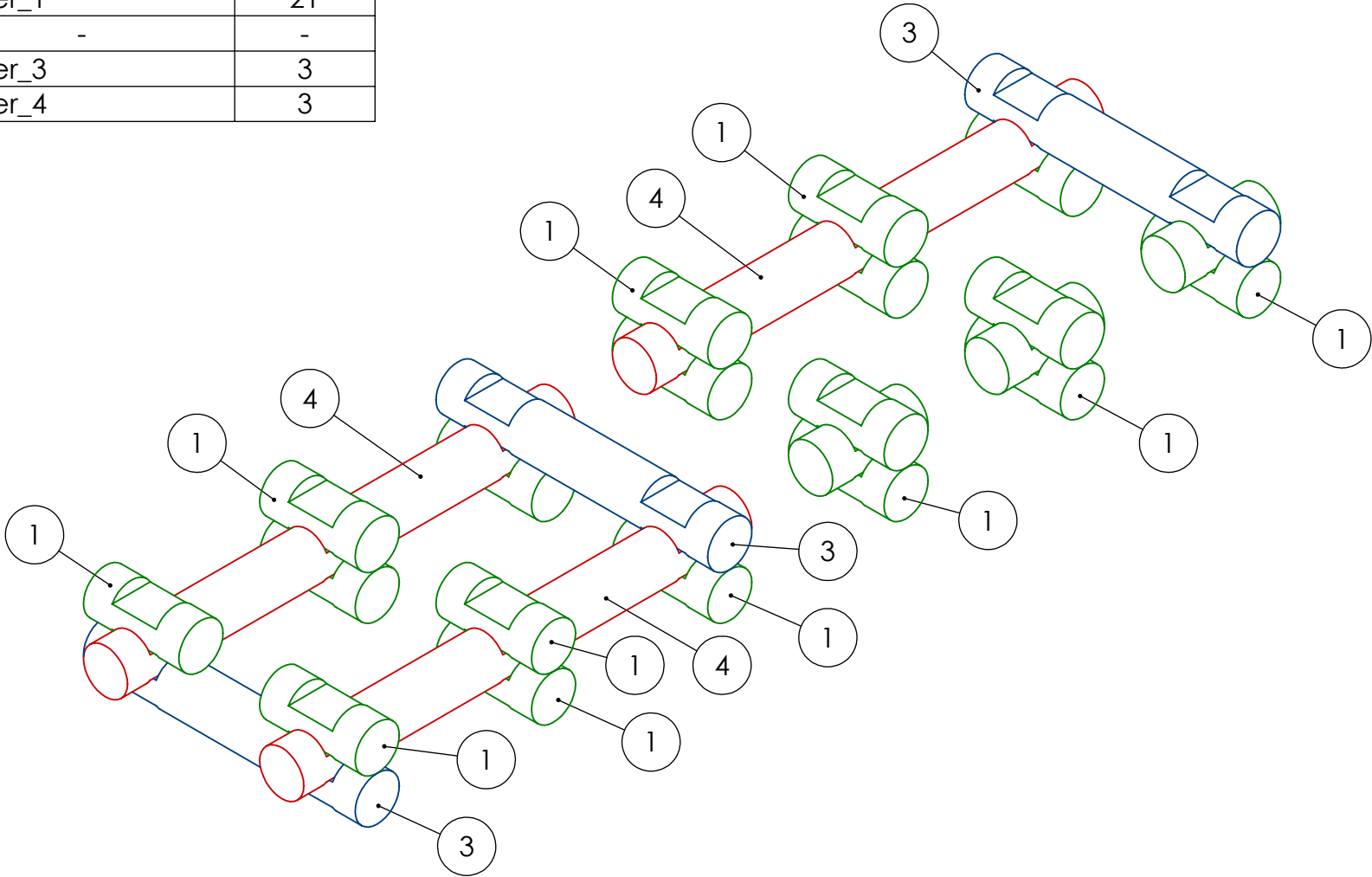
ITEM NO.	PART NUMBER	QTY.
1	timber_1	52
2	-	-
3	timber_3	1
4	timber_4	1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <h1>Step 2</h1>	
		DIMENSIONS ARE IN INCHES	DRAWN	GP	6nov2010		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ±    BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:			<b>A</b>	tumble_tree_timbers_2
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:8	WEIGHT:
		MATERIAL					SHEET 4 OF 11
		FINISH					
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING				

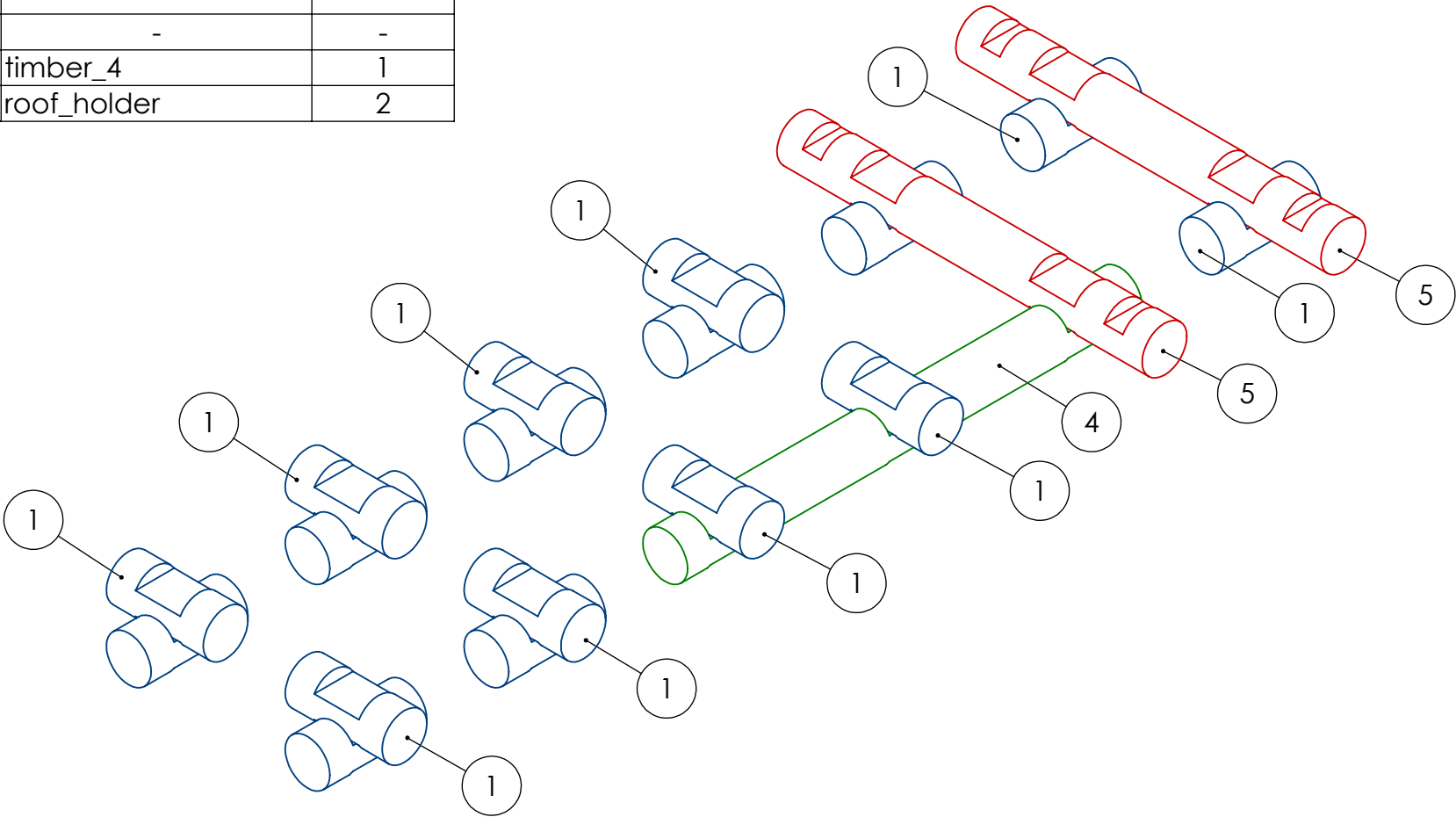
ITEM NO.	PART NUMBER	QTY.
1	timber_1	21
2	-	-
3	timber_3	3
4	timber_4	3



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <h1>Step 3</h1>	
		DIMENSIONS ARE IN INCHES	DRAWN	GP	6nov2010		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ±    BEND ±	MFG APPR.			<div>SIZE</div> <div><b>A</b> DWG. NO. <b>tumble_tree_timbers_3</b> REV <b>0</b></div>	
		TWO PLACE DECIMAL ±	Q.A.				
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:8	WEIGHT:
		MATERIAL				SHEET 5 OF 11	
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					

ITEM NO.	PART NUMBER	QTY.
1	timber_1	17
2	-	-
3	-	-
4	timber_4	1
5	roof_holder	2

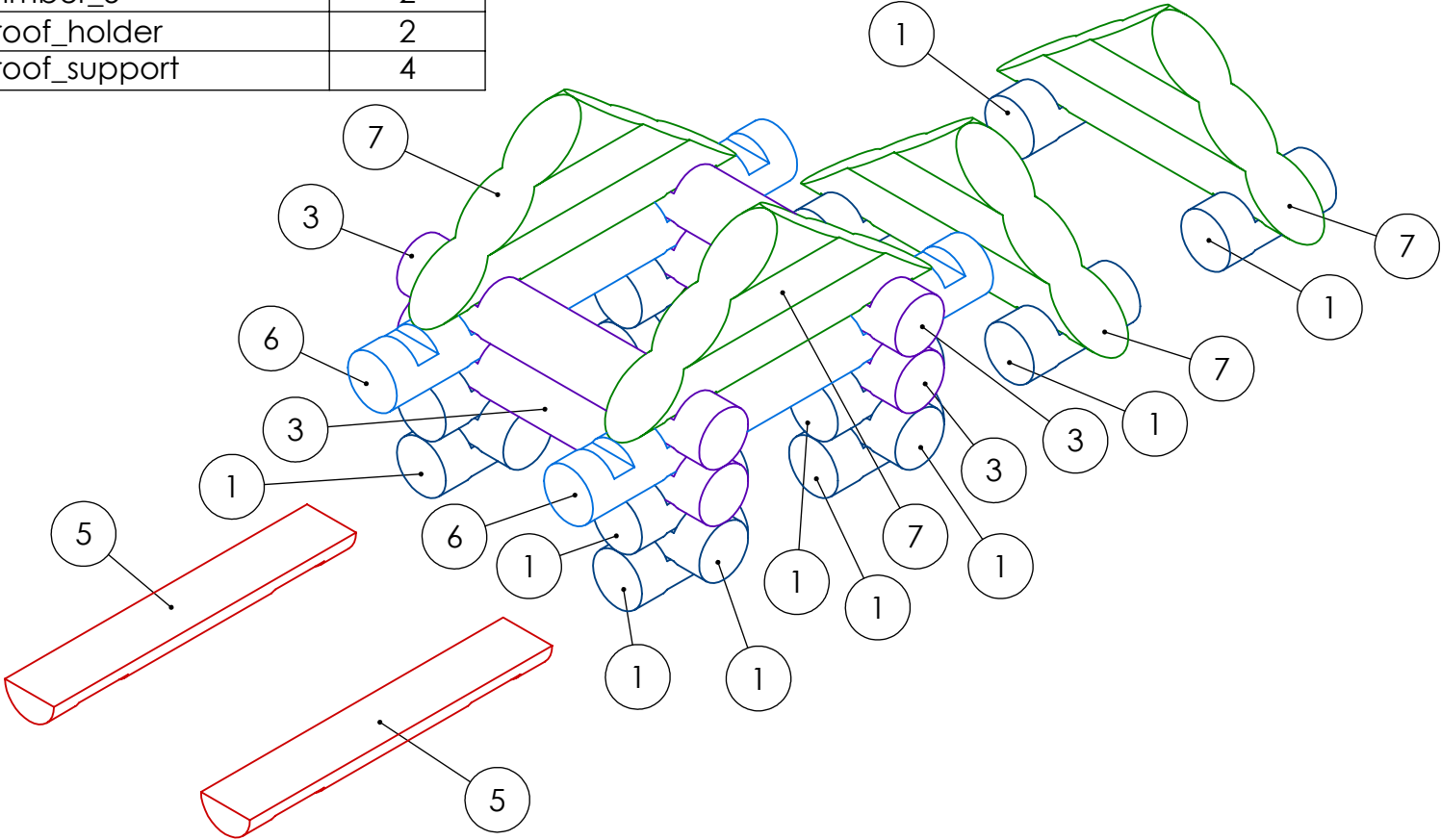


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <div>Step 4</div>		
		DIMENSIONS ARE IN INCHES	DRAWN	GP	6nov2010			
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ±    BEND ±	MFG APPR.					
		TWO PLACE DECIMAL    ±	Q.A.			SIZE   DWG. NO.    REV <div>A</div> tumble_tree_timbers_4    0		
		THREE PLACE DECIMAL    ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL				SCALE: 1:8   WEIGHT:		
NEXT ASSY	USED ON	FINISH				SHEET 6 OF 11		
APPLICATION		DO NOT SCALE DRAWING						



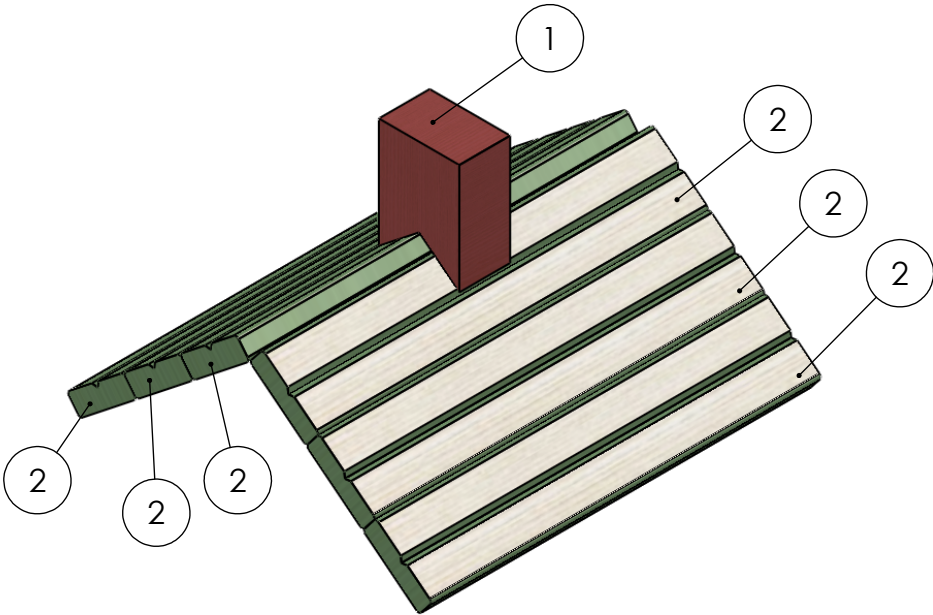
ITEM NO.	PART NUMBER	QTY.
1	timber_1	16
2	-	-
3	timber_3	4
4	-	-
5	timber_5	2
6	roof_holder	2
7	roof_support	4



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES		DRAWN	GP	6nov2010	TITLE:  <h1>Step 5</h1>
		TOLERANCES:		CHECKED			
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ±    BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON					SIZE	DWG. NO.
						<b>A</b>	tumble_tree_timbers_5
						SCALE: 1:8	WEIGHT:
						SHEET 7 OF 11	

ITEM NO.	PART NUMBER	QTY.
1	chimney	1
2	roof_slaf	6

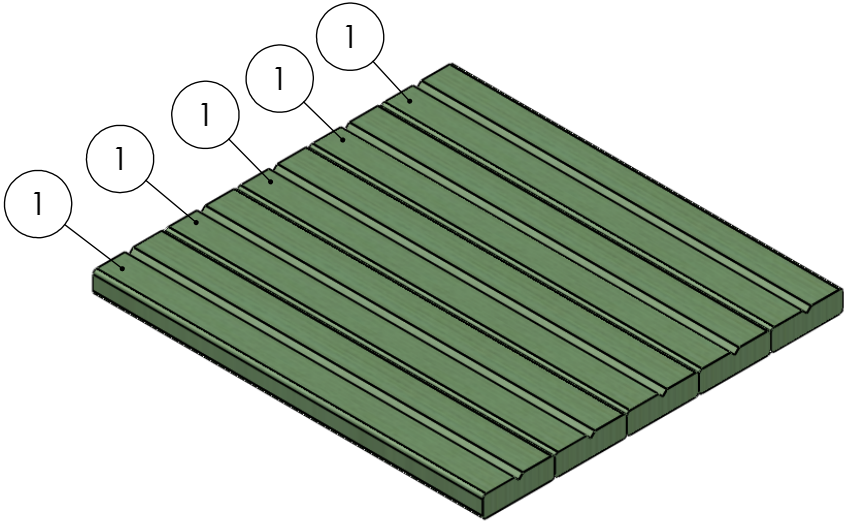


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES		DRAWN	GP	6nov2010	TITLE:  Roof w chimney
		TOLERANCES:		CHECKED			
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ±    BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON					SIZE	DWG. NO.
						<b>A</b>	tumble_tree_timbers_6
						SCALE: 1:8	WEIGHT:
						SHEET 8 OF 11	

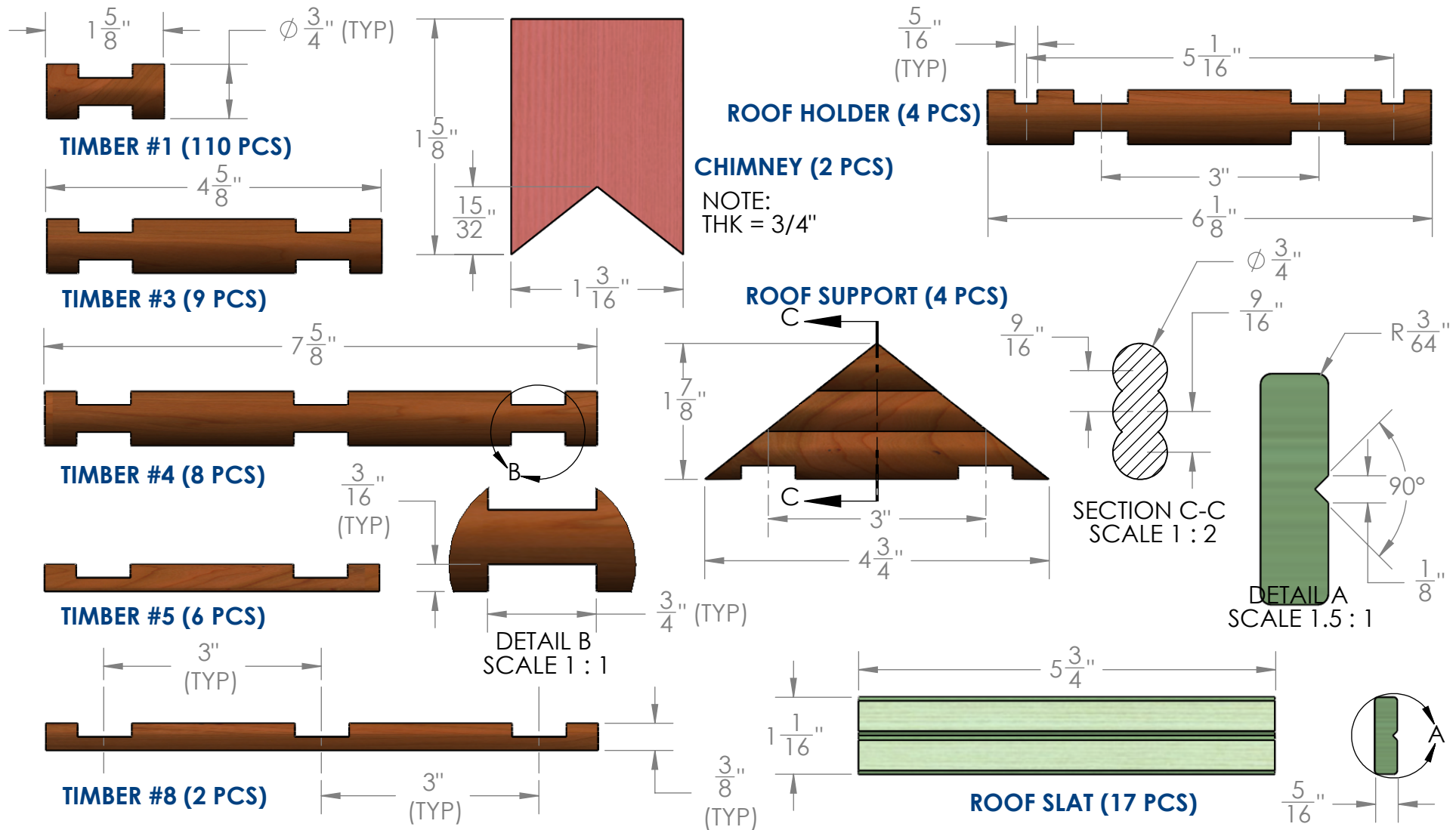


ITEM NO.	PART NUMBER	QTY.
1	roof_slaf	5



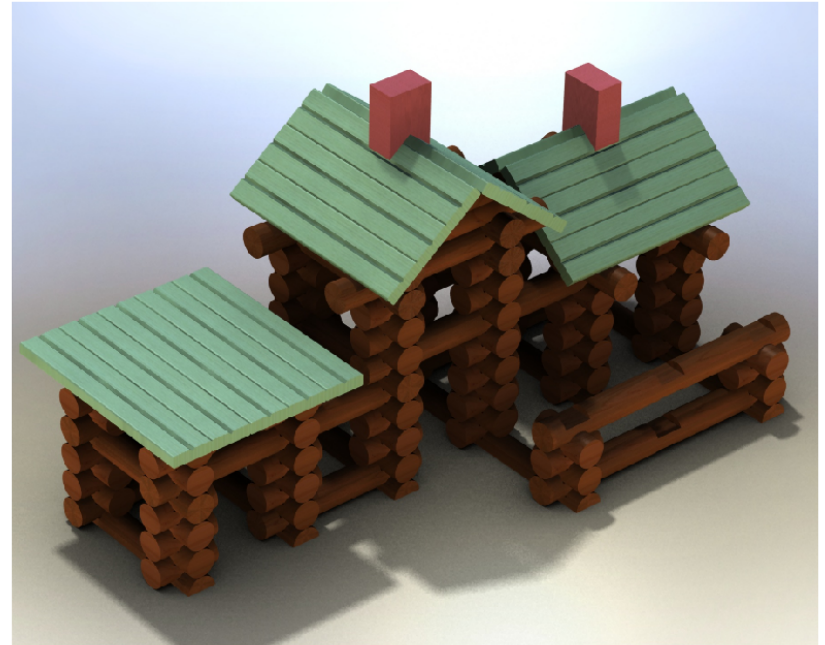
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <b>Roof, flat</b>	
		DIMENSIONS ARE IN INCHES	DRAWN	GP	6nov2010		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ±    BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE <b>A</b> DWG. NO. <b>tumble_tree_timbers_7</b> REV <b>0</b>	
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL				SCALE: 1:8	WEIGHT:
NEXT ASSY	USED ON	FINISH					SHEET 9 OF 11
APPLICATION		DO NOT SCALE DRAWING					



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE:  <b>Parts</b>	
		DIMENSIONS ARE IN INCHES	DRAWN	GP		
		TOLERANCES:	CHECKED			
		FRACTIONAL $\pm$	ENG APPR.			
		ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.			
		TWO PLACE DECIMAL $\pm$	Q.A.		SIZE <b>A</b> DWG. NO. <b>N/A</b> REV <b>0</b>	
		THREE PLACE DECIMAL $\pm$	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL			SCALE: 1:8 WEIGHT: SHEET 10 OF 11	
		FINISH				
NEXT ASSY	USED ON	DO NOT SCALE DRAWING				
APPLICATION						



WHEN POSSIBLE, COMPARE YOUR  
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <h1 style="text-align: center;">Photo</h1>			
		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED					
		FRACTIONAL ±		ENG APPR.					
		ANGULAR: MACH ± BEND ±		MFG APPR.					
		TWO PLACE DECIMAL ±		Q.A.			SIZE DWG. NO. REV <h2 style="text-align: center;">A N/A 0</h2>		
		THREE PLACE DECIMAL ±		COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:					SCALE: 1:8 WEIGHT: SHEET 11 OF 11		
		MATERIAL							
NEXT ASSY		USED ON							
		FINISH							
APPLICATION		DO NOT SCALE DRAWING							