

HW# 11.9, 11.16, 11.20, 11.25, 11.59

11.9 A finned-tube, cross-flow heat exchanger is to use the exhaust of a gas turbine to heat pressurized water. Laboratory measurements are performed on a prototype version of the exchanger, which has a surface area of 10 m², to determine the overall heat transfer

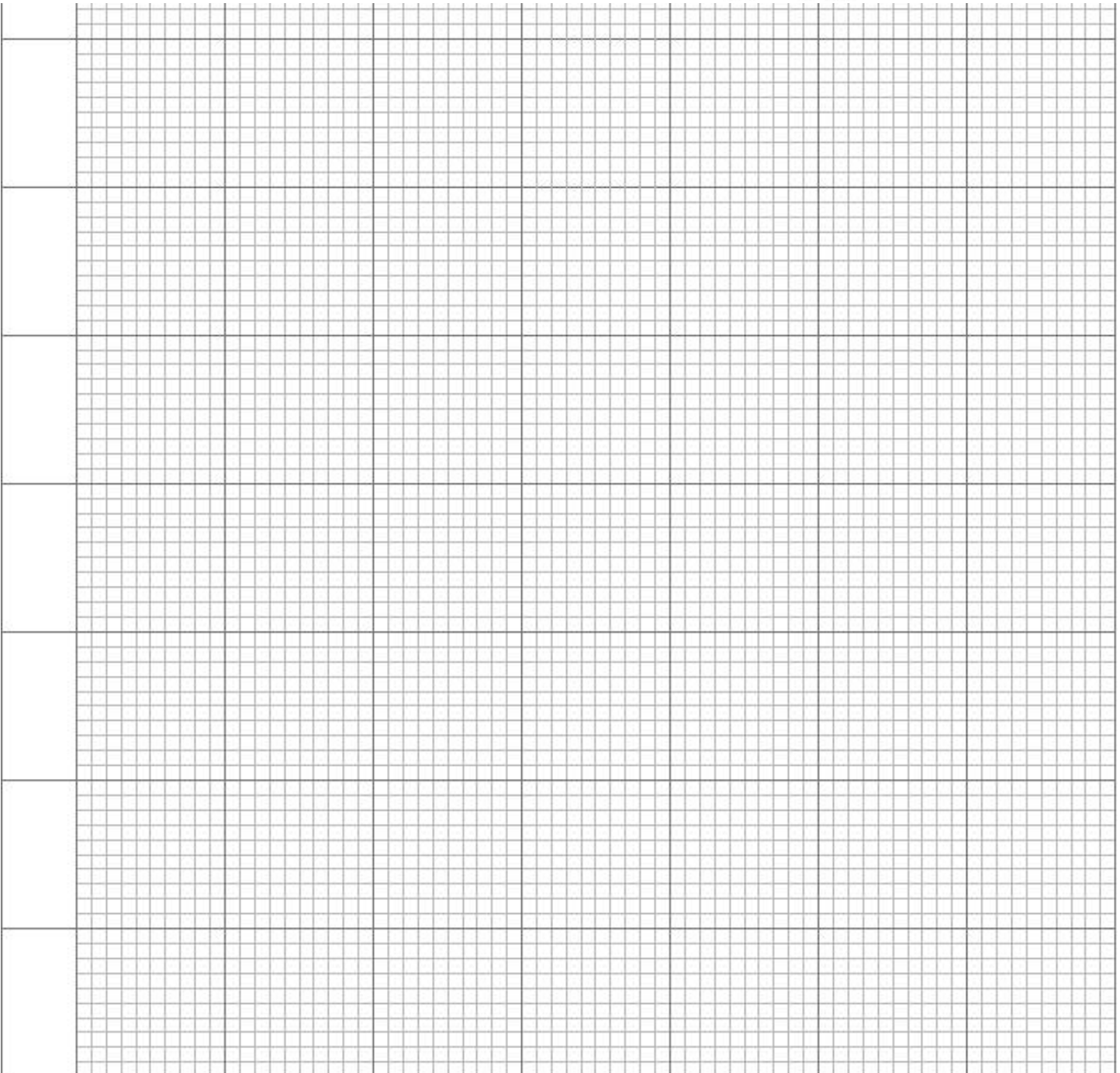
coefficient as a function of operating conditions. Measurements made under particular conditions, for which $\dot{m}_h = 2$ kg/s, $T_{h,i} = 325^\circ\text{C}$, $\dot{m}_c = 0.5$ kg/s, and $T_{c,i} = 25^\circ\text{C}$, reveal a water outlet temperature of $T_{c,o} = 150^\circ\text{C}$. What is the overall heat transfer coefficient of the exchanger?

A large grid of graph paper for calculations, consisting of 10 columns and 20 rows of small squares.

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11.16 A counterflow, concentric tube heat exchanger is designed to heat water from 20 to 80°C using hot oil, which is supplied to the annulus at 160°C and discharged at 140°C. The thin-walled inner tube has a diameter of $D_i = 20$ mm, and the overall heat transfer coefficient is $500 \text{ W/m}^2 \cdot \text{K}$. The design condition calls for a total heat transfer rate of 3000 W.

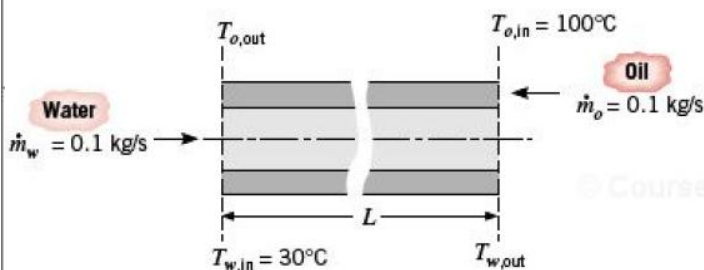
- (a) What is the length of the heat exchanger?
- (b) After 3 years of operation, performance is degraded by fouling on the water side of the exchanger, and the water outlet temperature is only 65°C for the same fluid flow rates and inlet temperatures. What are the corresponding values of the heat transfer rate, the outlet temperature of the oil, the overall heat transfer coefficient, and the water-side fouling factor, $R_{f,c}''$?



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11.20 A concentric tube heat exchanger for cooling lubricating oil is comprised of a thin-walled inner tube of 25-mm diameter carrying water and an outer tube of 45-mm diameter carrying the oil. The exchanger operates in counterflow with an overall heat transfer coefficient of $60 \text{ W/m}^2 \cdot \text{K}$ and the tabulated average properties.

- (a) If the outlet temperature of the oil is 60°C , determine the total heat transfer and the outlet temperature of the water.
- (b) Determine the length required for the heat exchanger.



Properties	Water	Oil
ρ (kg/m ³)	1000	800
c_p (J/kg · K)	4200	1900
ν (m ² /s)	7×10^{-7}	1×10^{-5}
k (W/m · K)	0.64	0.134
Pr	4.7	140

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11.25 In a dairy operation, milk at a flow rate of 250 liter/hour and a *cow-body* temperature of 38.6°C must be chilled to a safe-to-store temperature of 13°C or

less. Ground water at 10°C is available at a flow rate of 0.72 m³/h. The density and specific heat of milk are 1030 kg/m³ and 3860 J/kg · K, respectively.

- (a) Determine the *UA* product of a counterflow heat exchanger required for the chilling process. Determine the length of the exchanger if the inner pipe has a 50-mm diameter and the overall heat transfer coefficient is $U = 1000 \text{ W/m}^2 \cdot \text{K}$.

- (b) Determine the outlet temperature of the water.
- (c) Using the value of *UA* found in part (a), determine the milk outlet temperature if the water flow rate is doubled. What is the outlet temperature if the flow rate is halved?

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11.59 Exhaust gas from a furnace is used to preheat the combustion air supplied to the furnace burners. The gas, which has a flow rate of 15 kg/s and an inlet temperature of 1100 K, passes through a bundle of tubes, while the air, which has a flow rate of 10 kg/s and an inlet temperature of 300 K, is in cross flow over the tubes.

The tubes are unfinned, and the overall heat transfer coefficient is $100 \text{ W/m}^2 \cdot \text{K}$. Determine the total tube surface area required to achieve an air outlet temperature of 850 K. The exhaust gas and the air may each be assumed to have a specific heat of $1075 \text{ J/kg} \cdot \text{K}$.

A large grid of graph paper for solving the problem, consisting of approximately 20 columns and 30 rows of small squares.